



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB 92700-10400-041-49-PO
Job Sheet 185656



Part No: RB 92700-10400-041-49-PO **Job Qty:** 3 ea

Part Name: Boost Mid Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 12/14/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB 92700-10400-041 Rev.A. IPP Rev. A 18.10.30 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs		12/14/18	0.00	0.00	Purchasing		DEC 21 2018
110	Packaging	3 pcs		12/14/18	0.00	0.00	Packaging2		DEC 21 2018
120	QC	3 pcs		12/14/18	0.00	0.00	QC6		DEC 24 2018
130	Small Fab	3 pcs		12/14/18	0.00	0.30	Small Fab-2		9-89
140	QC	3 pcs		12/14/18	0.00	0.00	QC5		
150	Packaging	3 pcs		12/14/18	0.00	0.00	Packaging3		Davarr. DAS
160	QC21-SA	3 Ea		12/14/18	0.00	0.00	QC21		DEC 27 2018 70

Part Op 100 - Issue P/O: 041341 MANUFACTURE RB 92700-10400-041-49 AS PER DWG Supplier: ARROW TECH 9-89

Descriptions: MACHINE WORKS -Certificate of conformity is required

130 - Re-identify as required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB 92700-10400-041-49P	Boost Mid Pin	3 (1 ea)	100-Purchasing	S140025

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB 92700-10400-041-49P	3	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 9:38 AM dart.Lussier.Patrick

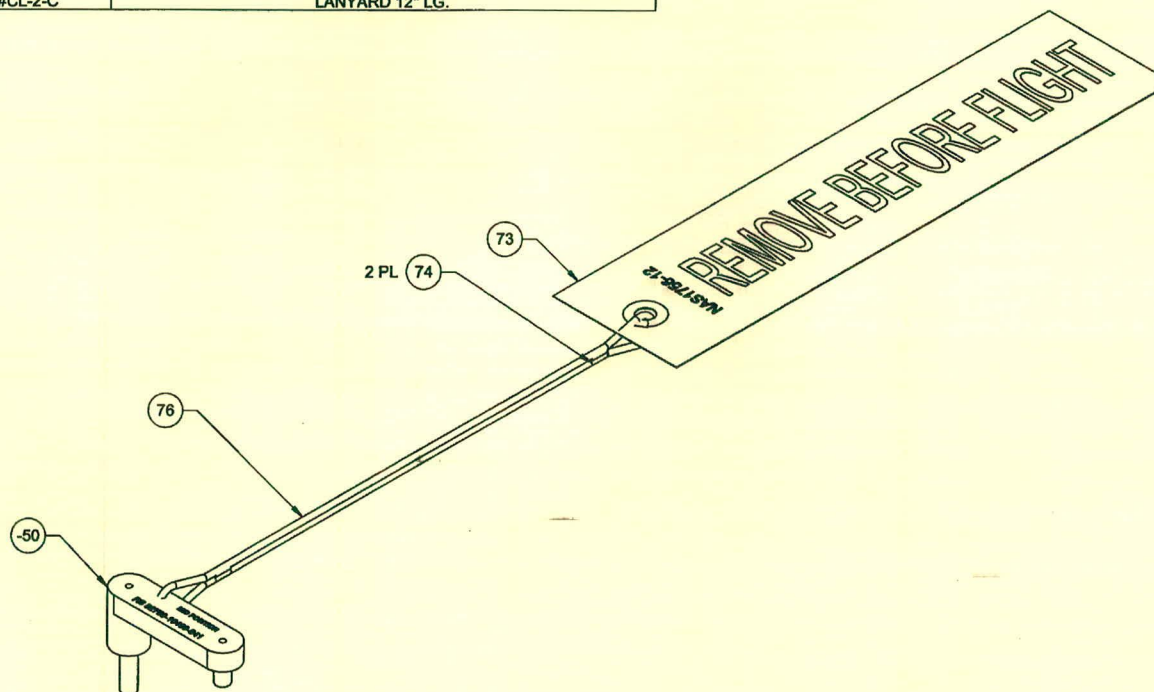
S140026

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DEC 2 1988

2140056

ITEM #	QTY	PART #	PART TITLE
-50	1	RB 92700-10400-041-50	BOOST MID PIN ASSY
73	1	NAS 1756-12	FLAG
74	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
76	1	CARR LANE #CL-2-C	LANYARD 12" LG.



RB 92700-10400-041-49 BOOST MID PIN

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A

- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
- X.XX = +/- 0.01" / +/- 0.5"
- X.XXX = +/- 0.005" / +/- 0.1"
- X.XXXX = +/- 0.0005" / +/- 0.05"

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED

- 6) BREAK SHARP EDGES: N/A

- 7) IDENTIFICATION: N/A

- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10400-041	SHEET 54 OF 62
APPROVED	VM	TITLE	SCALE
		RIGGING KIT	NTS
DATE	9/19/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041341

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
41	185652	RB 92700-10400-041-41P			16" Pin Assembly REV A	Firmed	-	12/21/18	6 Ea	0 Ea	6 Ea	\$213.84/Ea	\$1,283.04
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
42	185654	RB 92700-10400-041-43P			Cockpit - Rig Pins REV A	Firmed	-	12/21/18	15 Ea	0 Ea	15 Ea	\$213.84/Ea	\$3,207.60
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
44	185656	RB 92700-10400-041-49P			Boost Mid Pin REV A	Firmed	-	12/21/18	12 Ea	0 Ea	12 Ea	\$213.84/Ea	\$2,566.08
Line Item Note SUB ASSY FOR TOP LEVEL RB 92700-10400-041													
												Grand Total:	\$48,154.30

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/21/18 11:24 AM dart.belanger.natasha



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 356

PAGE 3 OF 3

Date: 12/14/2018
PO Ref: 041341 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
3	5" PIN ASSEMBLY	RB 92700-10400-041-45
12 ✓	BOOST MID PIN	RB 92700-10400-041-49 ✓
3	ROTOR HEAD - CROSS BAR	RB 92700-10400-041-52
3	CYCLIC - RIG BLOCK ASSEMBLY	RB 92700-10400-041-63
3	ROTOR HEAD - RIG PLATE	RB 92700-10400-041-64

Received by: _____
Packaged by: _____
Checked by: _____

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 041341 ✓

Dated: 12/14/2018

Our Order / Job No: 041341-44AWT

Order Qty: 12 ✓

Part Name: BOOST MID PIN

Part Number: RB 92700-10400-041-49 ✓

Lot Size:N/A Ship Date: 12/14/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number:RB 92700-10400-041-49

Rev: A

Material Size and Type:-51/ 304 SS

Material Specifications: SS: ASTM A479

Heat Treatment: N/A

Plating/Finish: N/A

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 12/17/18

Signed:

DAS
68
9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date:

Work Order update only ☐

Work Order: <u>185648</u> Part No. <u>RB 92700-10400-041-30</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☒ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☒</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☒																																																																																																															
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Description Work Order Deviation - PART IS FOLDED WITH GROMMET INSTALLED IN FOLDED HALVES, NOT AS PER DRAWING. - "MADE IN USA" ON FLAG				Disposition Acceptable as is. No effect on fit, form, function. Contact with to be contacted to correct on future order.		Completed By <u>PD 18-12-21</u> Lead hand / Supervisor Approval Verification <u>PD 18-12-21</u> QC / QA Coordinator Approval <u>PD 18-12-21</u>																																																																																																																																	
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